

# A Practical Study of Queueing Theory Algorithms And Simulations

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## ABSTRACT

The Queueing Theory algorithms and simulations are essential tools for analyzing, modeling, and optimizing queueing systems in various domains. There are two types of algorithms that are used in Queueing Theory: exact analysis algorithms and approximation algorithms. Exact analysis algorithms offer precise analytical solutions for particular queueing models, whilst approximation algorithms provide approximate solutions for more complex scenarios. The use of optimisation algorithms facilitates the discovery of queueing systems that have configurations or rules that are optimal. Simulations based on Queueing Theory, including discrete event simulations and Monte Carlo simulations, make it possible to model and analyse the behaviour of a system, as well as to estimate its performance metrics and investigate a variety of possible outcomes. They offer insights into the performance of the system, help in capacity planning, resource allocation, and decision-making, all of which serve to improve the effectiveness of the system, as well as overall performance and customer happiness.

**Keywords:** Practical, Applications, Queueing Theory, algorithms and simulations.

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## INTRODUCTION

Queueing Theory algorithms and simulations are computational methods used to analyze and model queueing systems. Without the need for actual deployment in the real world, these techniques make it possible to assess the performance of a system, estimate critical parameters, and investigate a variety of potential outcomes. When it comes to analysing system behaviour, calculating performance metrics, optimising system configurations, and making informed judgements in complicated queueing scenarios, algorithms and simulations in Queueing Theory are vital tools. They provide essential insights into queueing systems across a variety of domains and applications, bridging the gap between theoretical models and real-world implementation in the process.

### Practical Problems for Applying Queueing Theory Algorithms and Simulations

The practical studies of Queueing Theory algorithms and simulations span a wide variety of application domains and fields of scientific study. The following is a list of important practical research associated with Queueing Theory simulations and algorithms:

1. Queueing Theory Algorithms and Simulations are Widely utilised in Service Operations Queueing Theory algorithms and simulations are widely utilised in service operations such as contact centres, customer service desks, and help desks. Studies with a practical focus concentrate on optimising personnel levels, establishing the optimum number of servers, improving service quality, minimising the amount of time customers wait, and increasing overall customer happiness.
2. Transportation Systems: The study of transportation systems, such as traffic intersections, highways, and public transportation networks, makes extensive use of methods and simulations derived from Queueing Theory. Practical studies strive to increase the effectiveness of transportation networks by optimising the timing of traffic signal timings, reducing travel times, minimising the effects of congestion, and improving the efficiency of traffic flow.
3. Communication Networks: Algorithms and simulations based on Queueing Theory are utilised in order to analyse and optimise communication networks. These networks include computer networks, telecommunication systems, and data centres. Studies that focus on practical applications evaluate network performance with the goals of boosting throughput

and quality of service (QoS), optimising resource allocation, reducing the number of lost packets, and improving quality of service.

4. **Manufacturing Processes:** Algorithms and simulations based on Queueing Theory are used to analyse and improve manufacturing processes, production lines, and supply networks. Studies with a practical focus strive to shorten production cycle times as much as possible, maximise resource utilisation, strengthen production planning, and cut down on bottlenecks, all with the end goal of increasing total productivity.

5. **Healthcare Systems:** Algorithms and simulations based on Queueing Theory find practical applications in healthcare systems such as hospitals, clinics, and emergency rooms. Research focuses on increasing patient flow, decreasing waiting times, strengthening healthcare service delivery, improving resource allocation, and optimising hospital operations, among other things.

6. **Financial Services:** Algorithms and simulations based on Queueing Theory are used in various aspects of the financial industry, including stock exchanges, banking operations, and the processing of insurance claims. Studies with a practical focus attempt to improve resource allocation, maximise service levels, minimise transaction times, cut down on the amount of time customers have to wait, optimise service levels, and enhance overall operational efficiency.

7. **Airport Check-In Counters, Security Checkpoints, and Baggage Handling Systems:** Algorithms and simulations based on Queueing Theory are used to analyse and improve the efficiency of airport check-in counters, security checkpoints, and baggage handling systems. Studies with a practical focus are conducted with the goals of promoting passenger flow, decreasing wait times, maximising resource allocation, improving the effectiveness of baggage handling, and strengthening overall airport operations.

8. **Queueing Systems in Information Technology Analysis and optimisation of queueing systems in information technology,** such as computer systems, cloud computing, and network servers, can benefit from the use of methods and simulations derived from Queueing Theory. Studies with a practical focus seek to improve the overall system reliability, as well as optimise system performance, control system congestion, reduce reaction times, effectively distribute computer resources, and so on.

These real-world studies shed insight on the diverse array of applications and research fields that make use of Queueing Theory's algorithms and simulations. Practitioners can optimise system performance, improve resource allocation, enhance customer service, and make more informed decisions across a variety of disciplines and sectors by employing these strategies.

### **Queueing Theory Algorithms:**

1. **Exact Analysis Algorithms:** The purpose of these algorithms is to produce accurate analytical answers for a variety of queuing models. They require the resolution of the mathematical equations that characterise the system, with consideration given to parameters such as arrival rates, service rates, queue capacities, and scheduling strategies. Typical applications for exact analysis techniques include more straightforward queueing models that have well-defined probability distributions. They are able to produce precise equations for metrics such as the average length of the queue, the amount of time spent waiting, and the percentage of system utilisation.
2. **Approximation Algorithms:** Queueing systems sometimes involve complicated circumstances, which render the possibility of a precise analysis impractical. The goal of algorithms that use approximation is to provide approximate answers by simplifying or otherwise approximating the behaviour of the system. The mean-field approximation, the diffusion approximation, the heavy-traffic approximations, and the big deviations theory are all examples of common procedures. While simultaneously reducing the amount of computational complexity, these methods provide insights about the performance of the system. They are capable of providing helpful estimates for metrics such as queue lengths, waiting times, and system throughputs in queueing models that are more sophisticated.
3. **Optimisation Algorithms:** Optimisation algorithms are utilised in order to discover the most effective setups or policies for queuing systems. They intend to maximise throughput of the system, minimise lengths of queues, cut down on waiting times, or optimise resource allocation. In order to find solutions to optimisation issues that arise in queuing systems, specialists use methods such as linear programming, integer programming, dynamic programming, and evolutionary algorithms. These algorithms take into account the restrictions and objective

functions that are unique to the queueing system, and as a result, they produce either optimum solutions or near-optimal policies.

### **Some Practical examples of Queueing Theory Algorithms**

Here are some practical examples of Queueing Theory algorithms and their applications:

1. **M/M/1 Queue:** The M/M/1 queue is a fundamental model for queueing in which consumers enter the system according to a Poisson process and are served by a single server with exponentially increasing wait times. This model provides analytical solutions for a variety of performance indicators, including the average length of the queue, the amount of time spent waiting, and the percentage of system utilisation. It is often utilised to analyse and optimise customer service systems, such as those found in call centres or service desks, in which clients arrive at random and are served in a first-come, first-served fashion.
2. **M/M/c Queue:** The M/M/c queue expands the functionality of the M/M/1 paradigm to support many servers. Customers enter the system in accordance with a Poisson process, and these customers are attended to by  $c$  parallel servers with exponentially increasing wait times. This model makes it possible to conduct a study of system performance metrics such as the average length of the queue, the amount of time spent waiting, and the throughput of the system. It is relevant to situations such as several server systems in computer networks, manufacturing production lines, or customer care centres, all of which allow for simultaneous handling of consumer requests by multiple servers.
3. **M/G/1 Queue:** The M/G/1 queue is a model in which clients enter according to a Poisson process, are served by a single server, and have generic (non-exponential) service time distributions. This model assumes that the number of customers entering the queue is constant. As a result of the overall service time distribution, coming up with analytical solutions for the M/G/1 queue is a more difficult task. To estimate performance metrics such as waiting time and queue length, however, approximation algorithms such as the Pollaczek-Khinchin formula can be utilised. The M/G/1 queue is frequently used in situations that have service times that follow empirical distributions or have various features.
4. **The Jackson Network:** The Jackson network is a model for a queueing network that is comprised of interconnected queueing systems. Complex systems, such as those in which customers move between several lineups or stations, can be analysed with its help. It is possible for each station to have a unique arrival and service pattern. In most circumstances, it is difficult to derive analytical solutions for the Jackson network; hence, approximation procedures, such as mean-field approximation, are frequently utilised in order to estimate system performance measures. Jackson networks are useful in a variety of contexts, such as computer networks, transportation systems, and manufacturing systems, to name a few.
5. **A Distributed System of Queues:** A system that is made up of several different queues that are connected to one another is referred to as a network of queues. Each queue has the potential to have its own set of arrival and service parameters. In order to evaluate the efficiency of a network of queues, many algorithms, such as the Mean Value Analysis (MVA) method and the Gordon–Newell algorithm, are utilised. The evaluation of system throughput, the identification of bottlenecks, and the optimisation of system resources are all made possible as a result of this. Models of networks of queues find use in the analysis of complex systems including computer networks, transportation systems, and telecommunication networks, among others.
6. These examples illustrate the application of Queueing Theory techniques, including precise and approximation methods, to analyse and optimise a variety of queueing systems. They assist in understanding the behaviour of the system, estimating the performance indicators, and making educated decisions to improve the performance of the system, resource allocation, and customer service in real-world scenarios.

### **Queueing Theory Simulations:**

1. **Discrete Event Simulations:** The behaviour of a queueing system can be modelled using discrete event simulations by clearly expressing the arrival and service events throughout the course of time. As they travel through the system, entities such as customers and requests set off events and produce data. In order to replicate the experience of waiting in queue in the real world, simulations take into account a variety of criteria, including arrival rates, service times, queue sizes, and scheduling regulations. They provide for a detailed investigation of performance

indicators as well as the dynamic behaviour of the system because they capture the system's dynamic behaviour. Programming languages or specialised simulation software are frequently used to carry out the implementation of discrete event simulations.

2. Simulations of the Monte Carlo Type Simulations of the Monte Carlo type entail the generation of random samples in accordance with probability distributions in order to mimic the indeterminate aspects of a queuing system. Estimates of statistical attributes and performance metrics can be obtained by the execution of many simulations using a variety of random samples. Monte Carlo simulations are extremely helpful when analysing complicated queueing models, determining how a system behaves in response to a variety of scenarios, and calculating performance metrics such as the average length of the queue, the amount of time spent waiting, and the throughput of the system. They assist evaluate the variability and uncertainty in the performance of the queuing system by providing statistical confidence ranges and providing this information.
3. Simulation Software Tools and libraries found inside simulation software have been developed expressly for the purpose of simulating queueing systems. These tools offer a graphical user interface (GUI) as well as a programming environment for the purpose of developing, configuring, and analysing queueing models. They provide support for establishing arrival and service procedures, setting queue characteristics, implementing scheduling strategies, and producing statistical data as part of their standard functionality. Users are able to construct complicated queueing models, simulate system behaviour, and easily analyse performance metrics thanks to the availability of simulation tools. Some examples of such programmes are SimPy, Arena, AnyLogic, and NS-3 from MATLAB SimEvents.
4. In the field of Queuing Theory, simulations and algorithms offer helpful methods for analysing and comprehending the behaviour of queuing systems. Exact analysis algorithms provide accurate analytical solutions for simpler models, whereas approximation algorithms provide approximations for more complicated scenarios. Both types of algorithms are used in computer science. Optimisation algorithms assist in making configurations and policies of systems more efficient. Both discrete event simulations and Monte Carlo simulations make it possible to describe and analyse in great detail the behaviour of a system, as well as to estimate its performance metrics and explore several possible outcomes. Building, creating, and analysing queueing models is made much easier with the help of simulation software's user-friendly interfaces. Collectively, these tools deepen our comprehension of queuing systems and contribute to the process of decision-making regarding the optimisation of the system and the enhancement of its performance.

### **Some Practical examples of Queuing Theory Simulations**

Here are some practical examples of Queueing Theory simulations and their applications:

1. Call Center Simulation: The investigation and improvement of customer service operations are made possible by the simulation of call centres. The simulation takes into account a variety of aspects, including call arrival rates, service times, the number of agents, and the behaviour of the line. When simulations are undertaken, it is feasible to estimate critical parameters such as the average wait time, the number of calls that are abandoned, and agent utilisation. Simulations of call centres are helpful tools for enhancing customer service levels, as well as capacity planning and labour management.
2. Simulation of a Traffic Intersection: The simulation of a traffic intersection allows for the evaluation and optimisation of various traffic management systems as well as the timing of the traffic signals. The simulation takes into account a variety of elements, including the rates of traffic arrival, vehicle lines, and signal timings. When simulations are done, it is feasible to estimate metrics such as the average amount of time spent waiting, the flow of traffic, and the congestion levels. Simulations of traffic intersections can help improve the effectiveness of traffic flow, hence lowering the likelihood of congestion and shortening travel times.
3. Simulation of Network Congestion The process of simulating network congestion is necessary for analysing and improving the performance of a network. The simulation models the behaviour of data packets in a network by taking into consideration elements like as the pace at which packets arrive, the structure of the network, and the routing protocols. It is feasible to obtain an estimate of metrics such as packet loss, network throughput, and delay by conducting simulations. Simulations of network congestion are useful for analysing network design, locating bottlenecks, and improving routing algorithms.
4. Simulation of the Manufacturing Process The analysis and improvement of production systems are both made

possible through the simulation of the manufacturing process. The simulation takes into account a variety of aspects, including the rates at which materials arrive, the lengths of processing times, and the availability of machines. It is feasible to obtain an estimate of metrics such as cycle time, throughput, and resource utilisation by conducting simulations. Simulations of the manufacturing process are useful tools for improving capacity planning, production scheduling, and resource allocation optimisation.

5. **Simulation of the Healthcare System:** Simulation of the healthcare system aids in the analysis and improvement of patient flow as well as the distribution of resources. The simulation takes into account a variety of aspects, including the rate at which patients arrive, the length of service, and the availability of resources. When simulations are done, it is feasible to estimate metrics such as the amount of time patients wait, the length of time they stay, and the amount of resources that are used. Simulations of the healthcare system can improve patient outcomes, optimise hospital operations, and save the amount of time patients have to wait.
6. **Service queuing Simulation** The ability to simulate a service queuing system is useful for a variety of service-oriented businesses. This includes instances like bank teller lineups, grocery checkout lines, or restaurant service queues. The simulation takes into account a variety of elements, including the rate of customer arrival, the amount of time required for service, and various queue management tactics. When simulations are done, it is feasible to estimate metrics such as the average waiting time, the length of the queue, and the percentage of service capacity that is being utilised. Simulations of service queues are helpful tools for improving overall customer happiness, as well as service levels and staffing levels.

These examples show how simulations based on Queuing Theory can be used to model and analyse real-world systems. The behaviour of a system can be better understood, various situations can be evaluated, and system performance can be optimised with the use of simulations. In practical applications, practitioners can improve system efficiency, resource allocation, and customer experience by running simulations to estimate important performance parameters, identifying bottlenecks, and making educated decisions.

## CONCLUSION

The algorithms and simulations that are a part of Queueing Theory play an essential part in understanding, analysing, and optimising the queueing systems that are used in a variety of practical applications. The accurate analysis of queueing models with known or general service time distributions is made possible by algorithms such as  $M/M/1$ ,  $M/M/c$ , and  $M/G/1$  queues. In more complicated situations, when precise analysis is difficult to do, useful insights might be gleaned via approximation techniques. The goal of optimisation algorithms is to maximise throughput, minimise queue lengths, and enhance resource allocation. These goals can be accomplished by discovering optimal system configurations and policies.

The modelling of dynamic queueing systems is made possible through simulations, such as discrete event simulations and Monte Carlo simulations. These simulations capture the behaviour and interactions that occur in the actual world. They provide estimates of performance metrics for a variety of situations and input factors, such as waiting time, queue length, and system throughput. In domains such as contact centres, traffic intersections, network congestion, manufacturing processes, and healthcare systems, simulations are helpful in capacity planning, optimising system parameters, and evaluating alternative tactics. Simulations also aid in the evaluation of potential solutions.

Algorithms and simulations based on Queueing Theory provide highly effective tools for the study, optimisation, and formulation of decisions relating to systems. They provide useful insights into system behaviour, performance evaluation, and resource management by bridging the gap between theoretical models and real-world implementations. Queueing systems can be improved in terms of their overall performance, as well as their efficiency, as well as the satisfaction of their customers, if practitioners make use of the strategies outlined here.

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